

SUBCOMMITTEE ON MATERIALS

100th Annual Meeting – Minneapolis, Minnesota Thursday, July 31, 2014 8:00 am – 10:00 am CST

TECHNICAL SECTION 1c Aggregate Materials - Meeting Minutes

I. Call to Order and Opening Remarks

II. Roll Call

A sign-in sheet was distributed to record attendance (appendix B). Self-introductions by all attendees.

III. Approval of Technical Section Minutes from midyear webinar

The midyear webinar meeting minutes were previously distributed by e-mail. Motion to approve the minutes— Nevada Second — Nebraska The motion was passed and the minutes were approved.

IV. Old Business

A. Previous Year SOM Ballot Items

Comments and negative votes were discussed and addressed during the midyear webinar meeting March 19, 2014.

B. Previous Year TS letter ballot TS1C-14-01 (6/13/14 – 7/4/14)

Item Number	1								
Description	Revise M 45. This category B standard is due for reconfirmation. A review								
	and comparison with the latest ASTM version of C 144 was conducted.								
	Recommendation is to add a new note 1 to section 3.1 as included in the								
	ASTM standard, and to reference the latest ASTM								
Decisions	Yes: 23, No: 1, No Vote: 5								
Affirmative votes with comments									
Arizona (Bill Hurguy)	For clarity and readability, we recommend that Note 1 be revised to read,								
	"Since excessive quantities of flat and elongated particles have historically								
	caused problems with workability, care should be taken to ensure a suitable								
	particle shape."								
Florida (John Shoucair)	Agree that Note 1 is relevant, but suggest re-writing to Note 1—Excessive								
	quantities of flat and elongated particles have historically caused problems								
	with workability. I am not sure who would be responsible for ensuring a								
	suitable particle shape - the aggregate producer or the accepting agency.								
Negative vote comments									
Alabama (Buddy Cox)	What is the definition of "suitable particle size"? Flat and elongated is not								
	checked on sand, whether it is natural or manufactured.								
ment of the second of the seco									

Discussion: There is currently no test method to check the shape characteristics or flat and elongated on fine aggregate sized materials. However that doesn't prevent looking at a sample under magnification to visually verify shape characteristics. Bryce (NM) feels the note belongs in the standard and find the negative non-

persuasive.

Motion to make the negative non-persuasive. Motion – NM Second – NE - The motion was passed. Motion to send M45 to SOM ballot was passed as well.

Item Number	2							
Description	Rewrite T 2 converting from a category C to a category A standard. This							
	version is a rewrite effort from the WAQTC.							
Decisions	Yes: 23, No: 1, No Vote: 5							
Affirmative votes with comments								
Florida (John Shoucair)	Please consider adding instructions from attached document. I am unable to							
	attach an Excel File but will send that separately. The sampling theory is							
	based on discussions in Figure 8.1 (a), " The Aggregate Handbook", National							
	Stone Association, 1993							
The documents Florida provided m	nay be included in the appendix later on. Georgia noted that they also							
included some diagrams that could	be used in the appendix.							
Georgia (Peter Wu)	Thank you WAQTC!							
New Jersey (Eileen Sheehy)	This test method should probably be a standard practice (an "R" standard)							
	instead of a test method since no actual test results are generated as part of							
	this method.							
Oregon (Cole Mullis)	Looks like there is a typo in Table 1 for Test Sample mass for 2 in. nominal							
	size. The lb in () should be (220) according to our WAQTC FOP.							
Negative vote comments								
Oklahoma (Scott Seiter)	While this is a good first draft to get the ball rolling on a T2 standard for							
	AASHTO, there are some significant items that need to be addressed.							
	section 2: The two defined terms regarding max size of aggregates are							
	typically used by the superpave standards, and there are alternative							
	definitions that are typically used by aggregate and/or concrete standards							
	which have not been included.							
	section 5: In Table 1, consider title change to something like, "Size of field							
	samples". Consider change to title of second column to something like,							
	"Minimum Mass of field sample".							
	Suggest adding a subsection to add language providing some type of guidance							
	that field sample sizes may need to be adjusted for number and types of tests anticipated.							
	Note 1, may want to add reference to T 248.							
	section 6.5: consider adding a subsection to add language that it is preferred							
	to sample from a working face of the stockpile (where material is being							
	loaded from for shipping or use)							
	Consider adding a section on shipping of samples.							
	section 7: add subsections to include; source of material and identity of							
	sampler.							
	Add appendicies to provide detailed guidance/procedures on stockpiles,							
	potential causes of segregation, powerpiles, etc.							

OK is asking for technical help from the DAMS program (AASHTO) to supply back to the TS a new ballot.

Action item is to submit T2 to AASTHO for technical assistance. This standard needs more review before it will be passed to SOM ballot.

be passed to solvi ballot.								
Item Number	3							
Description	Revise T 21. This is a category B standard that is due for reconfirmation. Last year a review and comparison with the latest ASTM version of C 40 resulted in a ballot with comments and negatives. This revision addresses the ballot comments and discussions from the TS meetings. A new section 1.2 was added. Revisions made to sections 4.2.1, 9, and 10.1.							
Decisions	Yes: 24, No Vote: 5							
No comments received								
Motion NB Second ID to pass T2	to SOM ballot. The motion was passed.							

Item Number	4
Description	Reconfirm T 96
Decisions	Yes: 24, No Vote: 5
Affirmative votes with comments	
Arizona (Bill Hurguy)	1) The current ASTM designation for this test method is "C131-06". The current ASTM designation should replace the reference to "C131-01" in the title and all locations in AASHTO T96. 2) In exception #3, the "eighth" sentence should be referenced rather than the "seventh" sentence. 3) Also in exception #3, the reference to the "third from the last sentence" is confusing. To clearly define which sentence is being deleted, we recommend that the sentence number be given. If the sentence that is being deleted is the sentence which references "Note 3", an exception will also have to be added which deletes Note 3 itself. If Note 3 is deleted, additional exceptions should be made to address subsequent notes and references to those notes. 4) In the second exception (b) in exception #4, ASTM C131-06 states "12.4 mm THICK" rather than "12.7 mm THICK". In conjunction with this exception, the second sentence of Section 6.1 of ASTM C131-06 states "not less than 12.4 mm". In Note 2 of ASTM C131-06, "12.7 mm (1/2 in.)" is stated. Additional exceptions should be made to address these references. 5) In exception #5, it is confusing to add an unnumbered Note in a series of numbered Notes. Additional exceptions should be made to address this issue. 6) Finally, we recommend that this procedure be modified to be a "standalone" AASHTO method rather than having a large number of exceptions when the procedure itself is relatively short.
	The process of took to relatively shorts

T96 was discussed becoming a shared (category B) standard. There have always been a lot of exceptions in AASHTO to the ASTM version. AASTHO has been making adjustments that ASTM would typically adopt. Digest 389 determined precision estimates for T96. OK wished to issue a letter to AASHTO recommending that T96 be changed from a C standard to a B standard. Type B (shared) standards are shown in full in AASHTO books. In late 2013 PennDot issued a survey regarding aggregate durability. 26 of 27 states use LA Abrasion, it should be in the AASHTO books. Standards are now either jointly owned or ASTM / AASHTO owned. The A, B, and C nomenclature are being phased out.

T96 was reconfirmed.

130 was recommined.	
Item Number	5
Description	Revise T 113. This category B standard is due for reconfirmation. A review and comparison to the latest ASTM version of C 123 was conducted. To improve equivalency with the latest ASTM it is recommended to revise sections 4.6, 5.1, 9.1.1. Note: There will be some technical differences between AASHTO and ASTM in section 5 that will require some knowledge in chemistry of the referenced chemicals. AMRL will be contacted for possible assistance.
Decisions	Yes: 24, No Vote: 5
Affirmative votes with comments	
Arizona (Bill Hurguy)	 Section 4.6, as proposed, is poorly written. We recommend that this section be revised to read, "the physical requirements for individual hydrometers given in ASTM E 100, or a suitable". In footnote 1 at the end of this procedure, the reference to "Section 5" is confusing. Section 5 in AASHTO T113 addresses "Heavy Liquid", where "Section 5" in ASTM C123 addresses "Apparatus". "Heavy Liquid" is addressed in "Section 6" of ASTM C123. We recommend that this footnote state, "This method is technically equivalent with ASTM C 123/C 123M-12."
A motion to move the standard to	SOM ballot – DC second – FL The motion was passed.
Item Number	6
Description	Revise T 210. This is a category B standard that is due for reconfirmation. A

	review and comparison to the latest ASTM version of D 3744 was conducted.							
	Section 5.3 was revised to agree with ASTM D 3744. Specifically, the							
	tolerance of the length of the stroke was changed from 0.6 to 6 mm.							
	Checking the tolerance of this measurement to 0.6 mm appears to be							
	unreasonable and unachievable. Section 11.4 was revised, changing the order							
	of the two sentences. Editorial changes made to correct errors in Note 2 of							
	Figure 1 and in section 12.6 - 12.7.							
Decisions	Yes: 24, No Vote: 5							
Affirmative votes with comments								
Arizona (Bill Hurguy)	1) The revision at the bottom of each page, which shows "211" being							
	deleted and "210" being added, is confusing and unnecessary. The							
	designation of "T210" was already correctly shown in the 2013 AASHTO							
	Materials Book.							
Georgia (Peter Wu)	The tolerance of the length of stroke is now set at 6mm, which is 13.3% of the							
	45 mm. Are we sure this is the best the stoke length can be done?							

Georgia feels this tolerance is a bit loose. AMRL does not check the stroke length as it is difficult to measure. OK would like to potentially become the steward of this test as they perform it regularly. It is possible that ASTM made a typo in their change (0.6 to 6). It has been 0.6 for a long time.

OK (chair) views this as a possible mistake and wants to move it forward without the change until we can contact ASTM about the change.

Motion to move T210 to SOM ballot without the length of stroke change. The motion can be amended if we do find out that ASTM did purposefully make the change to 6 mm (this change would be concurrent ballot). The motion was passed.

Item Number	7
Description	Reconfirm TP 81
Decisions	Yes: 24, No Vote: 5
Affirmative votes with comments	
Arizona (Bill Hurguy)	1) In Note 2, "2" is being deleted, but at the same time it is being replaced by "2". Why?
	2) In Note 3, "3" is being deleted, but at the same time it is being replaced by "3". Why?
	3) In Note 4, "4" is being deleted, but at the same time it is being replaced by "4". Why?
	4) In Note 5, "5" is being deleted, but at the same time it is being replaced by "5". Why?
TP 81 was reconfirmed.	

C. Task Force Reports

- TF 08-01; Rewrite T 2 as an 'A' Standard (FL, AL, ND): TS ballot has been conducted.
 Task force performed their duty. This standard is now in the hands of AASHTO. The task force was dissolved.
- ii. TF 11-01; Review/revise test procedure (KS, NE, AK, AMRL) The lead of this task force, Josh Welge, has changed positions and is not involved in SOM. Nebraska is willing to lead the task force if states are interested. Kansas is willing to provide support for this task force with new personnel. There may be a TS ballot on T 112 in the future to look out for.
- iii. TF 13-01; AIMS standards, TP 81 and PP 64 review research and recommend changes to standards (FL,)
 Research is looking at particle shape parameters. Some papers are recommending changes to procedures. TF 13-01 is looking at making potential changes based on research. FL is looking to add some interested states to the task force. If states have imaging systems, they may be volunteered for the task force as no states volunteered. There are other imaging devices that may need to be incorporated into TP81 but it

would require big changes to the standard. Another potential change is only allowing virgin aggregate (not recycled) in TP 81. ASTM is also looking at changes and has created a work item on the AIMS standards.

V. New Business

A. Research Proposals

The Chair received a Research Need Statement from the TRB Mineral Aggregates Committee AFP70 for consideration by the Technical Section. This RNS was also discussed in Technical Sections 1a and 1b. Based on discussions in the other technical sections and with input from Amir, it was concluded that the proposed RNS is similar to another project about to begin (project 1-53). Consensus of the technical section not to endorse this RNS.

B. AMRL/CCRL Issues

AMRL is planning on changing the time when they submit comments. They will now submit them in the fall to be discussed at the mid-year meetings.

C. NCHRP Issues

Amir passed out a list of current and recently completed aggregate and soil related projects. NCHRP is not receiving many problem statements regarding materials.

Project 4-35, "Improved Test Methods for Specific Gravity and Absorption of Coarse and Fine Aggregate"; The Draft Final Report dated 6/30/14 has been presented to the panel for review. There may be some changes to standards based on the research findings from this project.

Research Results Digest 389, "Precision Estimates of AASHTO T 304, T 96, and T 11, and investigation of the Effect of Manual and Mechanical Methods of Washing on Sieve Analysis of Aggregates": Report dated May 2014 has been received.

There are some recommendations to make some changes to T11 and T304.

New pooled fund aggregate project- It is a laboratory procedure using lasers to blast the aggregate and measure the plasma signature profile. It is looking at new technologies to characterize aggregate properties looking at correlations with existing test methods. Kansas and several other states have been involved in this project.

D. Correspondence, calls, meetings/ Presentation by Industry E-mail (7/10/14) from Rick Meininger on Iowa Pore Index Aggregate test.

This test is used as screening for de-cracking aggregate (Michigan). Iowa is asking how many states use the tests to collaborate results. We could move to make this an AASHTO standard if states are interested. This test has been included on a recent survey involving NC squared states.

High Friction Surface Treatments - Danny Lane (TN) gave a brief talk about calcined bauxite for use as high friction surface treatment (HFST) as well as the polymer concrete overlays NTPEP program. Polymer concrete overlays are part of the NTPEP program with Kentucky as the lead state. The manufacturer gets to choose the type of material used, and ALL manufacturers have chosen calcined bauxite so far. This shows the manufacturer's confidence in the aggregate.

E. Proposed New Standards

New Mexico is proposing to make AASHTO TP77 a full test procedure. They use the standard regularly and find the results very repeatable.

The motion is to have a concurrent ballot to advance TP77 as a full standard – NM Second – RI The motion was passed.

As a follow-up to the Plenary Session presentation earlier in the week on internal curing of concrete; The Indiana DOT has a state test method that reportedly provides a quicker and more accurate way to measure the absorption and desorption of lightweight aggregate using a centrifuge. The Chair will contact Indiana for more information.

F. Proposed New Task Forces

TF 14-01

A new task force is proposed to look into the idea of creating an AASHTO standard for lowa Pore Index Aggregate Test.

Task force members - John Staton (Michigan), Troy Poole (CTL), Iowa

- G. Standards Requiring Reconfirmation
 - i. M 195-11
 - ii. T 104-99(2011)
 - iii. T 304-11
 - iv. T 330-07(2011)

Ballots for these standards will be sent out by AASHTO in early 2015.

H. SOM Ballot Items (including any ASTM changes)

VI. Open Discussion

During the midyear webinar there was a good discussion about inverted pavements. As a follow-up to that discussion, we are awaiting a report on inverted pavements research from Georgine Geary (GA). Georgine mentioned that the report is not finished.

VII. Adjourn

The Chair reminded everyone to sign-in on the attendance sheet. Motion to adjourn NV – Second ID – The motion was passed. Meeting adjourned at 9:55 AM.

List of Attachments:

Appendix A: Meeting summary worksheet

Appendix B: Sign-in (Attendance) sheet distributed at meeting.

2014 SOM ANNUAL MEETING TS 1c Aggregate Materials Thursday, July 31, 2014 (8:00am-10:00am)

Attendance Sheet

of Would you like to join this TS?													
Member of TS?	7	3						D			2		
Phone Number			849E -429-202							240-436-	240-436-4820		
Email Address	sseiter@odot.org	bryce.simons@state.nm.us	erothblatt@aashto.org	hazari@amrl.net	mknake@amrl.net	cbreth@amrl.net	rholsinger@amrl.net	slenker@amrl.net	amoser@amrl.net	guherek@amrl.net	bjohnson@amrl.net	ingrams@dot.state.al.us	coxb@dot.state.al.us
Employer	Oklahoma Department of Transportation	New Mexico Department of Transportation	American Association of State Highway and Transportation Officials	AASHTO Material Reference Laboratory	Alabama Department of Transportation	Alabama Department of Transportation							
Name	Seiter, Scott	Simons, Bryce	√Rothblatt, Evan	Azari, Haleh	Knake, Maria	Breth, Christopher	Holsinger, Ronald Edward	Jenker, Steven E.	Moser, Amanda	Uherek, Greg	Johnson, Brian	Ingram, Steven	Cox, Bernard



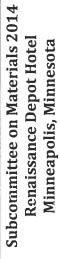




Aggregate Materials Thursday, July 31, 2014 (8:00am-10:00am)

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Name	Employer	Email Address	Phone Number	Member of TS?	Would you like to join this TS?
San Angelo, Michael	Alaska Department of Transportation and Public Facilities	michael.sanangelo@alaska.gov			
Hurguy, Bill	Arizona Department of Transportation	bhurguy@azdot.gov			
Benson, Michael	Arkansas State Highway and Transportation Department	michael.benson@arkansashighways.com	501-569-	×	
Connery, James P.	Connecticut Department of Transportation	James.Connery@ct.gov			
Khan, Wasi U. W	District of Columbia Department of Transportation	wasi.khan@dc.gov	9182-129	M	
Gallivan, Victor (Lee)	Federal Highway Administration	victor.gallivan@dot.gov			
Shoucair, John P	Florida Department of Transportation	john.shoucair@dot.state.fl.us			
Wu, Peter	Georgia Department of Transportation	pwu@dot.ga.gov			
Santi, Mike	Idaho Transportation Department	mike.santi@itd.idaho.gov	08 48-480	, 	
Walker, Ronald P.	Indiana Department of Transportation	rwalker@indot.in.gov			
Bradbury, Richard L	Maine Department of Transportation	Richard.Bradbury@maine.gov			
Hood, Woodrow L.	Maryland Department of Transportation	whood@sha.state.md.us			
Staton, John F.	Michigan Department of Transportation	statonj@michigan.gov	517225701		
Turgeon, Curt	Minnesota Department of Transportation	curt.turgeon@state.mn.us			
Syslo, Mick	Nebraska Department of Roads	Mick.Syslo@nebraska.gov	JECH-444	R	
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Aggregate Materials Thursday, July 31, 2014 (8:00am-10:00am)

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Name	e	Employer	Email Address	Phone Number	Member of TS?	Would you like to join this TS?
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Burnett, Robert A.	bert A.	New York State Department of Transportation	bburnett@dot.state.ny.us			
Cowsert, Jack E.	ack E.	North Carolina Department of Transportation	jcowsert@ncdot.gov			
Horner, Ron	Ron	North Dakota Department of Transportation	rhorner@nd.gov			
Mullis, Cole F.	ole F.	Oregon Department of Transportation	cole.f.mullis@odot.state.or.us			
Felag, Mark E	ark E	Rhode Island Department of Transportation	mark.felag@dot.ri.gov	401-222 2524 X4134		
Danny ANE	1 BIII	Tennessee Department of Transportation	Danny, CANE @ TN, GOV	615-350		
ľ .	Caroline	Texas Department of Transportation				
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Farley, Paul M	M Int	West Virginia Department of Transportation	paul.m.farley@wv.gov			
MLane, Becca	cca	Ontario Ministry Of Transportation	Becca.Lane@ontario.ca	416-235-		
Beshara, Magdy L	agdy L	Saskatchewan Ministry of Highways and Infrastructure	magdy.beshara@gov.sk.ca			
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Aggregate Materials Thursday, July 31, 2014 (8:00am-10:00am)

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S	Scott Andrus	Toon	scett andrus@utah.gov	801-965-4859		
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Aggregate Materials Thursday, Iuly 31, 2014 (8:00am-10:00am)

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Thursday, July 31, 2014 (8:00am-10:00am)	Email Address	Michael black @ Kr.gov	(2)	timothy. Aschenbrenes addt. gov	releas median & de son	ahmad. arduni @ dot. 901	mor. Jumshid, @ nebiouka. gov	Suncel Namikar@ dot. 90V	Demile Cash & ho. 300	ewallace chard waters. com 2505-2358	dreaves@ troxlerlabs. com		jporel@astm.sn	reastrodale Gescsi, org	Jobbler a gilson co. com	Clessiances nero		V 1	taryold aprinedus Com	Subcommittee on Materials 2014 Renaissance Depot Hotel	Minneapolis, Minnesota
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